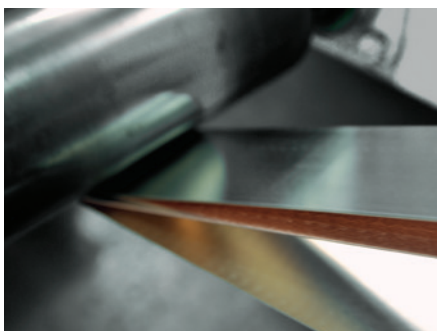
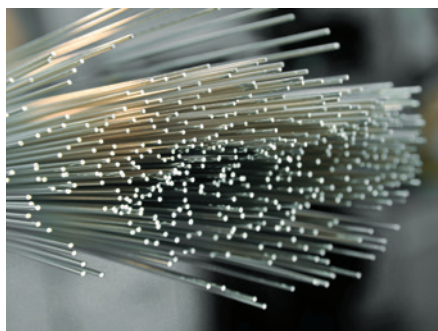


BRAZETEC

NORMENÜBERSICHT

Bezeichnung	ISO 17672	ISO 3677	DIN EN 1044	AWS A5.8	DIN 8513	JIS	GB/T
BrazeTec Silberhartlote, cadmiumfrei							GB/T 10046
BrazeTec 5662	–	B-Ag56CuZnSnGa-610/630	–	–	–	–	–
BrazeTec 5600	Ag 156	B-Ag56CuZnSn-620/655	AG 102	BAG-7	L-Ag55Sn	BAG-7	BAG56CuZnSn
BrazeTec 5507	Ag 155	B-Ag55ZnCuSn-630/660	AG 103	–	L-Ag55Sn	–	BAG55CuZnSn
BrazeTec 4576	Ag 145	B-Ag45CuZnSn-640/680	AG 104	BAG-36	L-Ag45Sn	BAG-7A	BAG45CuZnSn
BrazeTec 4076	Ag 140	B-Ag40CuZnSn-650/710	AG 105	BAG-28	L-Ag40Sn	BAG-28	BAG40CuZnSn
BrazeTec 3476	Ag 134	B-Cu36AgZnSn-630/730	AG 106	–	L-Ag34Sn	BAG-7B	BAG34CuZnSn
BrazeTec 3076	Ag 130	B-Cu36ZnAgSn-665/755	AG 107	–	L-Ag30Sn	–	BAG30CuZnSn
BrazeTec 2576	Ag 125	B-Cu40ZnAgSn-680/760	AG 108	–	L-Ag25Sn	–	BAG25CuZnSn
BlueBraze 3510	–	B-Ag35CuZnMnSn(Si)-680/700	–	–	–	–	–
BlueBraze 3010	–	B-Cu38AgZnMnSn(Si)-690/730	–	–	–	–	–
BlueBraze 2410	–	B-Cu44AgZnMnSn(Si)-690/750	–	–	–	–	–
BlueBraze 2010	–	B-Cu43ZnAgMnIn(Si)-710/765	–	–	–	–	–
BrazeTec 4404	Ag 244	B-Ag44CuZn-675/735	AG 203	–	–	–	BAG44CuZn
BrazeTec 3075	Ag 230	B-Cu38ZnAg-680/765	AG 204	BAG-20	–	BAG-20	BAG30CuZn
BrazeTec 2500	Ag 225	B-Cu40ZnAg-700/790	AG 205	–	–	BAG-20A	BAG25CuZn
BrazeTec 2009	Ag 220	B-Cu44ZnAg(Si)-690/810	AG 206	–	L-Ag20	–	BAG20CuZn (Si)
BrazeTec Silfos® Hartlote für Kupfer und Kupferbasiswerkstoffe							GB/T 6418
BrazeTec Silfos 18	CuP286	B-Cu75AgP-645	CP 101	–	–	BCuP-8	BCu75AgP
BrazeTec Silfos 15	CuP 284	B-Cu80AgP-645/800	CP 102	BCuP-5	L-Ag15P	BCuP-5	BCu80AgP
BrazeTec Silfos 5	CuP 281a	B-Cu89PAg-645/815	CP 104	BCuP-3*	L-Ag5P	–	BCu89AgP*
BrazeTec Silfos 2*	CuP 279	B-Cu92PAg-645/825	CP 105	–	L-Ag2P	–	BCu92AgP
BrazeTec Silfos 94*	CuP 179	B-Cu94P-710/890	CP 203	–	L-CuP6	–	BCu94P
BrazeTec Silfos 93	CuP 180	B-Cu93P-710/820	CP 202	–	L-CuP7	BCuP-2	BCu93P-B
BrazeTec Silfos 92*	CuP 182	B-Cu92P-710/770	CP 201	–	L-CuP8	–	BCu92P
BrazeTec Silfos 90	–	–	–	–	–	–	–
BrazeTec Silfos 86	CuP 386	B-Cu86SnP-650/700	CP 302	–	–	–	BCu86SnP



Bezeichnung	ISO 17672	ISO 3677	DIN EN 1044	AWS A5.8	DIN 8513	JIS	GB/T
BrazeTec Silberhartlote für besondere Anwendungen							GB/T 10046
BrazeTec 7200	Ag 272	B-Ag72Cu-780	AG 401	BAg-8	L-Ag72	BAg-8	BAg72Cu
BrazeTec 6009	Ag 160	B-Ag60CuSn-600/700	AG 402	BAg-18	-	BAg-18	BAg60CuSn
BrazeTec Messinghartlote für besondere Anwendungen							GB/T 6418
BrazeTec 60/40	Cu 670	B-Cu60Zn(Si)(Mn)-870/900	CU 303	-	L-CuZn40	-	BCu60Zn(Si)(Mn)
BrazeTec 48/10	Cu 773	B-Cu48ZnNi(Si)-890/920	CU 305	RBCuZn-D	L-CuNi10Zn42	BCu-8	BCu48ZnNi(Si)
BrazeTec Lote zum Hartlöten von Hartmetallen							GB/T 10046 oder GB/T 6418
BrazeTec 6488	-	B-Ag64CuInNiMn-730/780	-	-	-	-	-
BrazeTec 5081	Ag 450	B-Ag50CuZnNi-660/705	-	BAg-24	-	BAg-24	BAg49ZnCuNi
BrazeTec 4900	Ag 449	B-Ag49ZnCuMnNi-680/705	AG 502	BAg-22	L-Ag49	BAg-22	BAg49ZnCuMnNi
BrazeTec 4900 A	-	B-Ag49ZnCuMnNi-670/690	-	-	-	-	-
BrazeTec 2700	Ag 427	B-Cu38AgZnMnNi-680/830	AG 503	-	L-Ag27	-	BAg27CuZnMnNi
BrazeTec 21/80	-	B-Cu84MnNi-965/1000	-	-	-	-	BCu84MnNi
BrazeTec 21/68	-	B-Cu87MnCo 980/1030	-	-	-	-	-
BrazeTec Kupferbasis Lotpasten							GB/T 6418
BrazeTec D 801	Cu 110	B-Cu100-1085	CU 101	BCu-1b	L-Cu	BCu-1	BCu100-B
BrazeTec D 807	CuP 284	B-Cu80AgP-645/800	CP 102	BCuP-5	L-Ag15P	BCuP-5	BCu80AgP
BrazeTec D 810	CuP 182	B-Cu92P-710/770	CP 201	-	L-CuP8	-	BCu92P
BrazeTec Nickelbasis Lotpasten							
BrazeTec 897	Ni 710	B-Ni76CrP-890	NI 107	BNi-7	L-Ni7	BNi-7	-
BrazeTec 1002	Ni 620	B-Ni82CrSiBFe-970/1000	NI 102	BNi-2	L-Ni2	BNi-2	-
BrazeTec 1135	Ni 650	B-Ni71CrSi-1080/1135	NI 105	BNi-5	L-Ni5	BNi-5	-